



TECHNICAL DATA SHEET

KURTEL SF0505 LIQUID Flux

No Clean, No Rosin, No Halide

Description

KURTEL SF0505 Liquid Flux is an alcohol based cleaning product containing organic ingredients. Structures such as dirt, oil, oxide layer that can be found in the area to be soldered can decrease the solder quality. It reduces the bond strength formed during soldering and reduces the strength of the solder to metal. **KURTEL SF0505 Liquid Flux** is applied before soldering and provides cleaning of these harmful structures.

- No Halide
- Especially preferred in the production of photovoltaic panels due to its low solids content.
- No clogging of nozzle tips
- Can be used with spray, foaming and dipping methods.
- Doesn't not require claning after the procedure. No Clean
- By reducing the surface tension, dirt, oil etc. in the area. Removes such items.
- Prevents short circuits.
- Due to the surfactants it contains, It decreases the surface tension in the production of solar
- Panels and increases the rapid spreading.
- Lower volatilization and good wetting

Application

KURTEL SF0505 Liquid Flux's packaging lid or the chamber in which it is filled must be closed and its contact with air must be stopped. Otherwise, volatiles in the product will cause mass loss. This mass loss will change product spesific gravity and affect performance and consumption data.

KURTEL SF0505 Liquid Flux can be used on copper, brass or tin-plated surfaces. It can be used in all lead or lead-free soldering pots.

Before using **KURTEL SF0505 Liquid Flux** , Material Safety Data Sheet must be read. Necessary personal protective equipment and physical conditions of the environment to be used should be taken into consideration.

Should never be mixed with other products. If it will be used fort he first time, machine parts must be cleaned.



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Technical Specifications

Properties	Result
Colour	Colourless
Smell	Alcohol
Solid Content (wt/wt)	% 1,9 $\pm$ 0,2
Halide Content	Zero
Acid Value (mg KOH/g)	14,5 mg KOH/g ($\pm$ 0,5)
Specific Gravity (25 °C)	0,800 g/cm ³ ($\pm$ 0,005)
Flash Point (25 °C)	14 °C
Recommended Thinner	KT 70
IPC-TM-650 2.3.32 Copper Mirror Test	Passed
J-STD-004 Classification	ORM0
EN-29454-1 Classification	2.2.3
J-STD-004 SIR Test	Passed
BellCore GR-78-CORE Electromigration Test	Passed
Shelf Life (from the date of manufacture)	12 Months
Packing (liter / piece)	25 L

Health & Safety

Please read the Material Safety Data Sheet before using **KURTEL SF0505 Liquid Flux**.

Inhalation of solvent vapors in Flux can cause headaches, nausea, and dizziness. Also, constantly breathing can irritate the nose and throat. Exhaust ventilation must be used to prevent the operator from being exposed to solvent vapor.

May irritate the skin in contact with prolonged skin. Irritating in contact with eyes. Suitable personal protective equipment should be used.





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Eating, drinking, and smoking should not be allowed in the study area. Hands must be washed thoroughly with soap.

First Aid: In case of contact with skin, wash thoroughly with soap and warm water. In case of contact with eyes, wash with plenty of water and consult a doctor.

Fire Hazards and Precautions: Flux is highly flammable. It should not be used near electrical equipment that may be exposed to flames and heat. No smoking. In case of fire, carbon dioxide can be extinguished with alcohol-resistant foam or dry chemical powder.

Disposal: Wastes must be stored in closed containers for disposal in accordance with local national regulations.

